MAGIC BOX -Balance of functional and beauty

MAGIC BOX

MAGIC BOX

FEATURES

- Fashionable appearance,slow motion,easy assembling
- Optional for Huggen PTO system
- Drawer height 80MM
- Synchronized concealed slide Loading capacity 35KG
- Epoxy coated
- 3D regulations,up and down,left and right,front and back
- Mat:steel

MAGIC BOX

H80

H80mm Magic box item code							
Nominal length	Front fixing bracket						The complete set basic components includes
	Dowel-Soft closing	Screw-Soft closing	Dowel-Rebound	Screw-Rebound	Dowel-Huggen	Screw-Huggen	
270mm	DBE2.270A.(^)	DBE1.270A.(^)	DBRE2.270A.(^)	DBRE1.270A.(^)	DBPE2.270A.(^)	DBPE1.270A.(^)	1.Soft closing concealed slide(left/right) with huggen PTO system*
300mm	DBE2.300A.(^)	DBE1.300A.(^)	DBRE2.300A.(^)	DBRE1.300A.(^)	DBPE2.300A.(^)	DBPE1.300A.(^)	
350mm	DBE2.350A.(^)	DBE1.350A.(^)	DBRE2.350A.(^)	DBRE1.350A.(^)	DBPE2.350A.(^)	DBPE1.350A.(^)	2.Drawer side Left/Right
400mm	DBE2.400A.(^)	DBE1.400A.(^)	DBRE2.400A.(^)	DBRE1.400A.(^)	DBPE2.400A.(^)	DBPE1.400A.(^)	3.Plastic covers 1*2pcs
450mm	DBE2.450A.(^)	DBE1.450A.(^)	DBRE2.450A.(^)	DBRE1.450A.(^)	DBPE2.450A.(^)	DBPE1.450A.(^)	4.Front fixing brackets 1*2pcs
500mm	DBE2.500A.(^)	DBE1.500A.(^)	DBRE2.500A.(^)	DBRE1.500A.(^)	DBPE2.500A.(^)	DBPE1.500A.(^)	5.Clip-on fixing Left/Right
550mm	DBE2.550A.(^)	DBE1.550A.(^)	DBRE2.550A.(^)	DBRE1.550A.(^)	DBPE2.550A.(^)	DBPE1.550A.(^)	6.Back panel adapters 1*2pcs

Remarks:(^):Color: Matt white (MW) / Dark grey(DG)

1 Concealed slide Left/Right

Description	Concealed slide-Soft closing	Concealed slide - Rebound	Concealed slide - HUGGEN
	DBE.(^)SL.ZP	DBRE.(^)SL.ZP	DBPE.(^)SL.ZP
	Remarks:(^):Nominal length:270/300/350/400/450/500/550		

2 Drawer side Left/Right

Description	Drawer side Left/Right
	DBE.(^) AW.(B)
	Remarks:(^):Nominal length:270/300/350/400/450/500/550 (B):Color: Matt white (MW) / Dark grey(DG)

3 Plastic covers

Description	Plastic covers
	DA1101E1.(^)
	Remarks:(^):Color: Matt white (MW) / Dark grey(DG)

4 Front fixing brackets

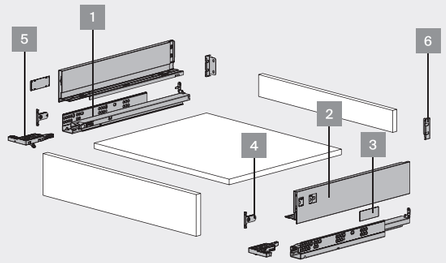
Description		Front fixing brackets	
Dowel	Screw	Dowel	Screw
		DA1102E2.ZP	DA1102E1.ZP

5 Clip-on fixing Left/Right

Description	Clip-on fixing Left/Right
	DBE.SL1.GR

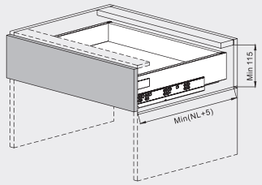
6 Back panel adapters

Description	Back panel adapters
	DA1103E1.80.(^)
	Remarks:(^):Color: Matt white (MW) / Dark grey(DG)



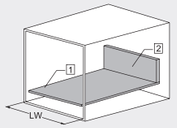
Space required

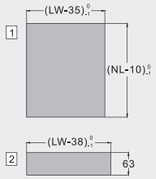
NL: Nominal length
Note: Net height +3mm when installed with huggen PTO system



Cutting size

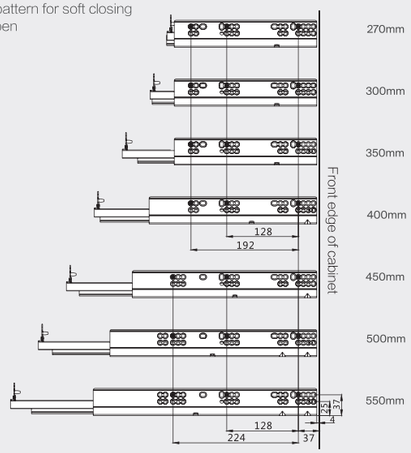
NL: Nominal length
LW:Inner Cabinet Width





Runner Installation

Same hole pattern for soft closing and push open



*For more detail of huggen PTO system, see page 095-098.

MAGIC BOX

FEATURES

- Fashionable appearance,slow motion,easy assembling
- Optional for Huggen PTO system
- Drawer height 120MM
- Synchronized concealed slide Loading capacity 35KG
- Epoxy coated
- 3D regulations,up and down,left and right,front and back
- Mat:steel

MAGIC BOX

H120

H120mm Magic box item code

Nominal length	Front fixing bracket						The complete set basic components includes
	Dowel-Soft closing	Screw-Soft closing	Dowel-Rebound	Screw-Rebound	Dowel-Huggen	Screw-Huggen	
270mm	DBE2.270B.(A)	DBE1.270B.(A)	DBRE2.270B.(A)	DBRE1.270B.(A)	DBPE2.270B.(A)	DBPE1.270B.(A)	1.Soft closing concealed slide(left/right) with huggen PTO system*
300mm	DBE2.300B.(A)	DBE1.300B.(A)	DBRE2.300B.(A)	DBRE1.300B.(A)	DBPE2.300B.(A)	DBPE1.300B.(A)	
350mm	DBE2.350B.(A)	DBE1.350B.(A)	DBRE2.350B.(A)	DBRE1.350B.(A)	DBPE2.350B.(A)	DBPE1.350B.(A)	2.Drawer side Left/Right
400mm	DBE2.400B.(A)	DBE1.400B.(A)	DBRE2.400B.(A)	DBRE1.400B.(A)	DBPE2.400B.(A)	DBPE1.400B.(A)	3.Plastic covers 1*2pcs
450mm	DBE2.450B.(A)	DBE1.450B.(A)	DBRE2.450B.(A)	DBRE1.450B.(A)	DBPE2.450B.(A)	DBPE1.450B.(A)	4.Front fixing brackets 1*2pcs
500mm	DBE2.500B.(A)	DBE1.500B.(A)	DBRE2.500B.(A)	DBRE1.500B.(A)	DBPE2.500B.(A)	DBPE1.500B.(A)	5.Clip-on fixing Left/Right
550mm	DBE2.550B.(A)	DBE1.550B.(A)	DBRE2.550B.(A)	DBRE1.550B.(A)	DBPE2.550B.(A)	DBPE1.550B.(A)	6.Back panel adapters 1*2pcs

Remarks:(A):Color: Matt white (MW) / Dark grey(DG)

1 Concealed slide Left/Right

Description	Concealed slide-Soft closing	Concealed slide - Rebound	Concealed slide - HUGGEN
	DBE.(A)SL.ZP	DBRE.(A)SL.ZP	DBPE.(A)SL.ZP
	Remarks:(A):Nominal length:270/300/350/400/450/500/550		

2 Drawer side Left/Right

Description	Drawer side Left/Right
	DBE.(A) BW.(B)
	Remarks:(A):Nominal length:270/300/350/400/450/500/550 (B):Color: Matt white (MW) / Dark grey(DG)

3 Plastic covers

Description	Plastic covers
	DA1101E1.(A)
	Remarks:(A):Color: Matt white (MW) / Dark grey(DG)

4 Front fixing brackets

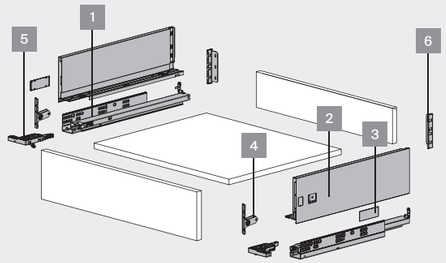
Description		Front fixing brackets	
Dowel	Screw	Dowel	Screw
		DA1102E6.ZP	DA1102E5.ZP

5 Clip-on fixing Left/Right

Description	Clip-on fixing Left/Right
	DBE.SL1.GR

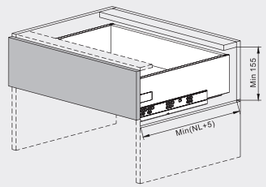
6 Back panel adapters

Description	Back panel adapters
	DA1103E1.120.(A)
	Remarks:(A):Color: Matt white (MW) / Dark grey(DG)



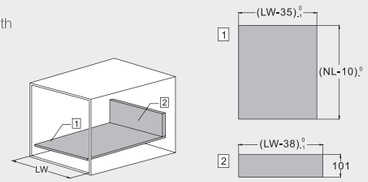
Space required

NL: Nominal length
Note: net height +3mm when installed with huggen PTO system



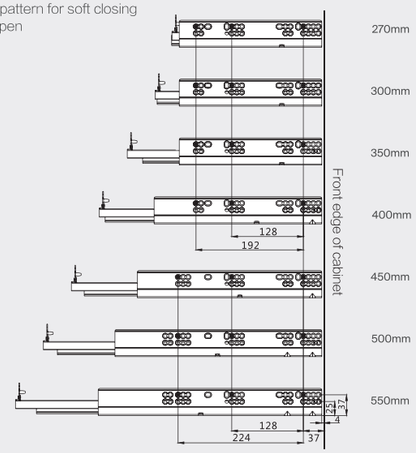
Cutting size

NL: Nominal length
LW:Inner Cabinet Width



Runner Installation

Same hole pattern for soft closing and push open



*For more detail of huggen PTO system, see page 095-098.

MAGIC BOX

FEATURES

- Fashionable appearance,slow motion,easy assembling
- Optional for Huggen PTO system
- Drawer height 170MM
- Synchronized concealed slide Loading capacity 35KG
- Epoxy coated
- 3D regulations,up and down,left and right,front and back
- Mat:steel

MAGIC BOX

H170

H170mm Magic box item code							
Nominal length	Front fixing bracket						The complete set basic components includes
	Dowel-Soft closing	Screw-Soft closing	Dowel-Rebound	Screw-Rebound	Dowel-Huggen	Screw-Huggen	
270mm	DBE2.270B.(^)	DBE1.270B.(^)	DBRE2.270B.(^)	DBRE1.270B.(^)	DBPE2.270B.(^)	DBPE1.270B.(^)	1.Soft closing concealed slide(left/right) with huggen PTO system*
300mm	DBE2.300B.(^)	DBE1.300B.(^)	DBRE2.300B.(^)	DBRE1.300B.(^)	DBPE2.300B.(^)	DBPE1.300B.(^)	
350mm	DBE2.350B.(^)	DBE1.350B.(^)	DBRE2.350B.(^)	DBRE1.350B.(^)	DBPE2.350B.(^)	DBPE1.350B.(^)	2.Drawer side Left/Right
400mm	DBE2.400B.(^)	DBE1.400B.(^)	DBRE2.400B.(^)	DBRE1.400B.(^)	DBPE2.400B.(^)	DBPE1.400B.(^)	3.Plastic covers 1*2pcs
450mm	DBE2.450B.(^)	DBE1.450B.(^)	DBRE2.450B.(^)	DBRE1.450B.(^)	DBPE2.450B.(^)	DBPE1.450B.(^)	4.Front fixing brackets 1*2pcs
500mm	DBE2.500B.(^)	DBE1.500B.(^)	DBRE2.500B.(^)	DBRE1.500B.(^)	DBPE2.500B.(^)	DBPE1.500B.(^)	5.Clip-on fixing Left/Right
550mm	DBE2.550B.(^)	DBE1.550B.(^)	DBRE2.550B.(^)	DBRE1.550B.(^)	DBPE2.550B.(^)	DBPE1.550B.(^)	6.Back panel adapters 1*2pcs

Remarks:(^):Color: Matt white (MW) / Dark grey(DG)

1 Concealed slide Left/Right

Description	Concealed slide-Soft closing	Concealed slide - Rebound	Concealed slide - HUGGEN
	DBE.(^)SL.ZP	DBRE.(^)SL.ZP	DBPE.(^)SL.ZP
	Remarks:(^):Nominal length:270/300/350/400/450/500/550		

2 Drawer side Left/Right

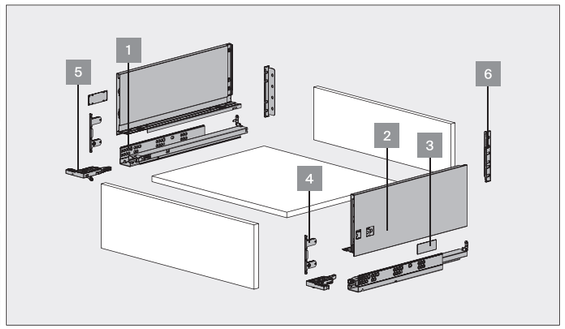
Description	Drawer side Left/Right
	DBE.(^) CW.(*)
	Remarks:(^):Nominal length:270/300/350/400/450/500/550 (*):Color: Matt white (MW) / Dark grey(DG)

3 Plastic covers

Description	Plastic covers
	DA1101E1.(^)
	Remarks:(^):Color: Matt white (MW) / Dark grey(DG)

4 Front fixing brackets

Description		Front fixing brackets	
Dowel	Screw	Dowel	Screw
		DA1102E4.ZP	DA1102E3.ZP



5 Clip-on fixing Left/Right

Description	Clip-on fixing Left/Right
	DBE.SL1.GR

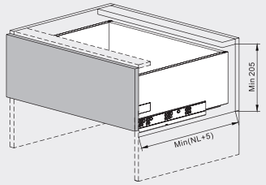
6 Back panel adapters

Description	Back panel adapters
	DA1103E1.170.(^)
	Remarks:(^):Color: Matt white (MW) / Dark grey(DG)

Space required

NL: Nominal length

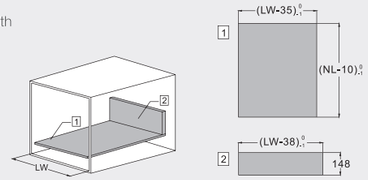
Note: net height +3mm when installed with huggen PTO system



Cutting size

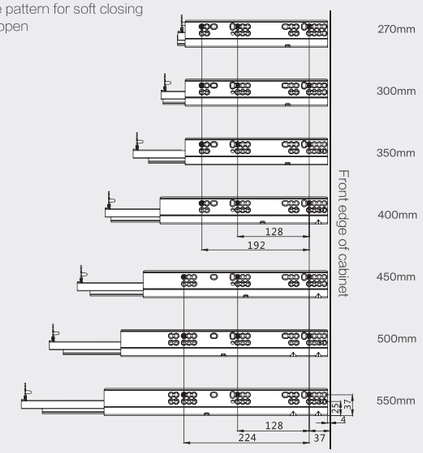
NL: Nominal length

LW:Inner Cabinet Width



Runner Installation

Same hole pattern for soft closing and push open



*For more detail of huggen PTO system, see page 095-098.

MAGIC BOX

FEATURES

- Fashionable appearance,slow motion,easy assembling
- Optional for Huggen PTO system
- Any height,with square railing
- Synchronized concealed slide Loading capacity 35KG
- Epoxy coated
- 3D regulations,up and down,left and right,front and back
- Mat:steel

MAGIC BOX

H=Any height (with square railing)

Any height Magic box item code(with square railing)

Nominal length	Front fixing bracket						The complete set basic components includes
	Dowel-Soft closing	Screw-Soft closing	Dowel-Rebound	Screw-Rebound	Dowel-Huggen	Screw-Huggen	
270mm	DBE2.270EC1.(A)	DBE1.270EC1.(A)	DBRE2.270EC1.(A)	DBRE1.270EC1.(A)	DBPE2.270EC1.(A)	DBPE1.270EC1.(A)	1.Soft closing concealed slide(left/right) with huggen PTO system*
300mm	DBE2.300EC1.(A)	DBE1.300EC1.(A)	DBRE2.300EC1.(A)	DBRE1.300EC1.(A)	DBPE2.300EC1.(A)	DBPE1.300EC1.(A)	2.Drawer side Left/Right
350mm	DBE2.350EC1.(A)	DBE1.350EC1.(A)	DBRE2.350EC1.(A)	DBRE1.350EC1.(A)	DBPE2.350EC1.(A)	DBPE1.350EC1.(A)	3.Plastic covers 1*2pcs
400mm	DBE2.400EC1.(A)	DBE1.400EC1.(A)	DBRE2.400EC1.(A)	DBRE1.400EC1.(A)	DBPE2.400EC1.(A)	DBPE1.400EC1.(A)	4.Front fixing brackets 1*2pcs
450mm	DBE2.450EC1.(A)	DBE1.450EC1.(A)	DBRE2.450EC1.(A)	DBRE1.450EC1.(A)	DBPE2.450EC1.(A)	DBPE1.450EC1.(A)	5.Clip-on fixing Left/Right
500mm	DBE2.500EC1.(A)	DBE1.500EC1.(A)	DBRE2.500EC1.(A)	DBRE1.500EC1.(A)	DBPE2.500EC1.(A)	DBPE1.500EC1.(A)	6.Back panel adapters 1*2pcs
550mm	DBE2.550EC1.(A)	DBE1.550EC1.(A)	DBRE2.550EC1.(A)	DBRE1.550EC1.(A)	DBPE2.550EC1.(A)	DBPE1.550EC1.(A)	7.Square railing Left/Right

Remarks:(A):Color: Matt white (MW) / Dark grey(DG)

1 Concealed slide Left/Right

Description	Concealed slide-Soft closing	Concealed slide - Rebound	Concealed slide - HUGGEN
	DBE.(A)SL.ZP	DBRE.(A)SL.ZP	DBPE.(A)SL.ZP
	Remarks:(A):Nominal length:270/300/350/400/450/500/550		

2 Drawer side Left/Right

Description	Drawer side Left/Right
	DBE.(A) AW.(B)
	Remarks:(A):Nominal length:270/300/350/400/450/500/550 (B):Color: Matt white (MW) / Dark grey(DG)

3 Plastic covers

Description	Plastic covers
	DA1101E1.(A)
	Remarks:(A):Color: Matt white (MW) / Dark grey(DG)

4 Front fixing brackets

Description		Front fixing brackets	
Dowel	Screw	Dowel	Screw
		DA1102E2.ZP	DA1102E1.ZP

5 Clip-on fixing Left/Right

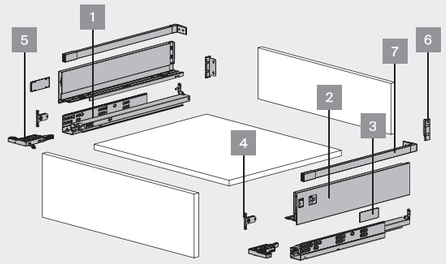
Description	Clip-on fixing Left/Right
	DBE.SL1.GR

6 Back panel adapters

Description	Back panel adapters
	DA1103E1.80.(A)
	(A):Color: Matt white (MW) / Dark grey(DG)

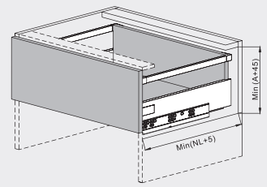
7 Square railing Left/Right

Description	Square railing Left/Right
	DA2101E1.(A) .(B)
	Remarks:(A):Nominal length:270/300/350/400/450/500/550 (B):Color: Matt white (MW) / Dark grey(DG)



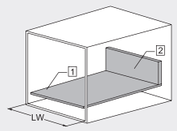
Space required

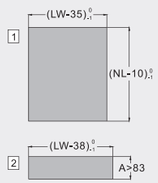
NL: Nominal length
Note: Net height +3mm when installed with huggen PTO system



Cutting size

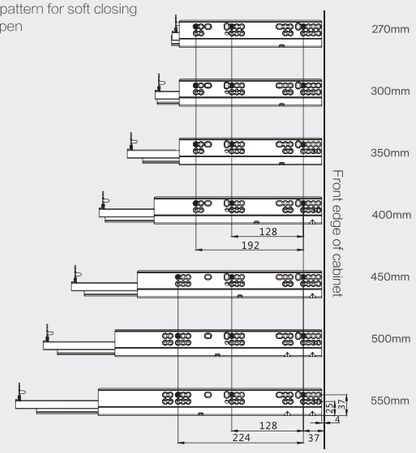
NL: Nominal length
LW:Inner Cabinet Width





Runner Installation

Same hole pattern for soft closing and push open



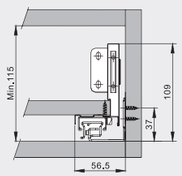
*For more detail of huggen PTO system, see page 095-098.

INSTALLATION INSTRUCTION

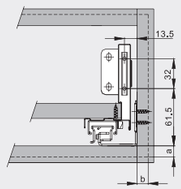
MAGIC BOX

H=80mm installation instruction

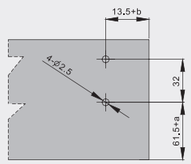
Inside cabinet dimension



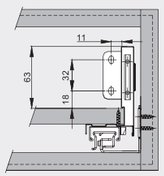
Front panel mounting positions



Front fixing brackets positions

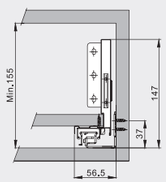


Back panel mounting positions

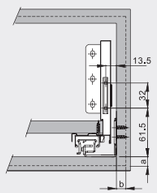


H=120mm installation instruction

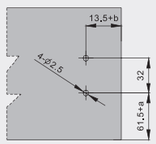
Inside cabinet dimension



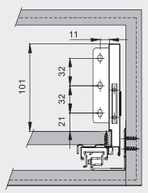
Front panel mounting positions



Front fixing brackets positions

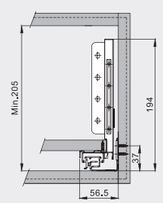


Back panel mounting positions

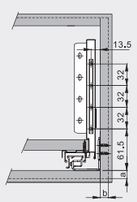


H=170mm installation instruction

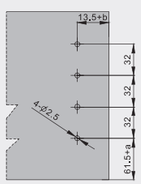
Inside cabinet dimension



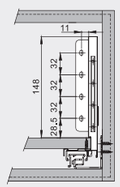
Front panel mounting positions



Front fixing brackets positions

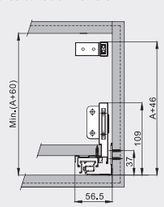


Back panel mounting positions

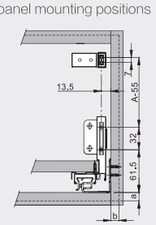


H=Any height installation instruction

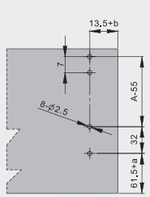
Inside cabinet dimension



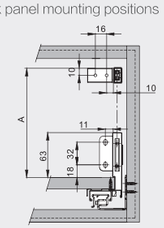
Front panel mounting positions



Front fixing brackets positions

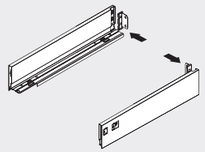


Back panel mounting positions

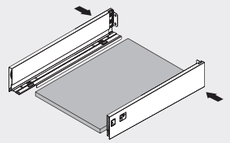


Installation instruction

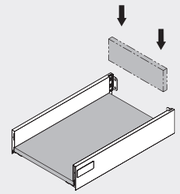
Back panel adapter mounting



Bottom panel mounting

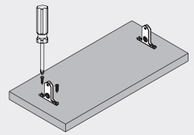


Back panel mounting

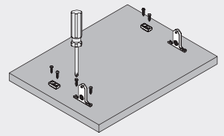


Installation instruction

Front fixing brackets mounting

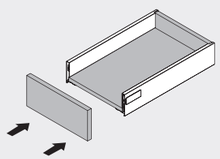


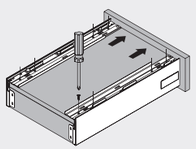
Front fixing brackets mounting of square railing



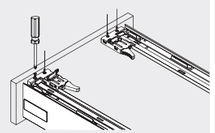
Installation instruction

Front panel mounting



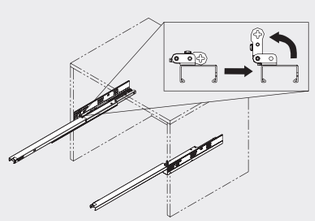


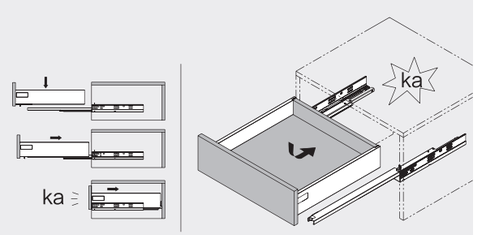
Clip-on fixing mounting



Installation instruction

Drawer mounting



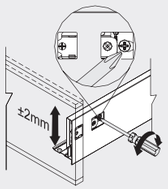


INSTALLATION INSTRUCTION

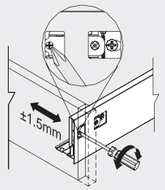
MAGIC BOX

Installation instruction

Front panel height adjustment: ± 2mm

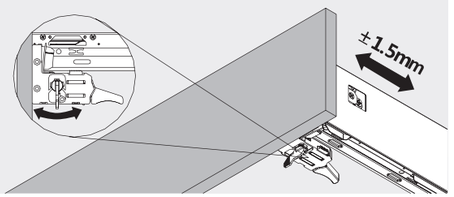


Front panel side adjustment: ± 1.5mm



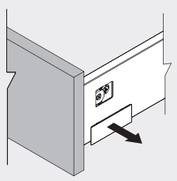
Installation instruction

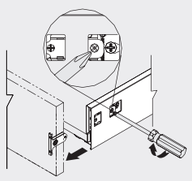
Adjustment of front panel: ± 1.5mm



Installation instruction

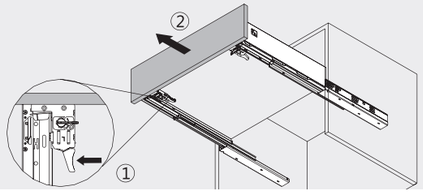
Front panel disassembly





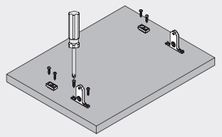
Installation instruction

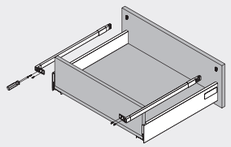
Drawer box disassembly

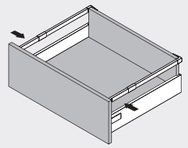


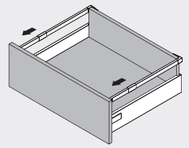
Installation instruction

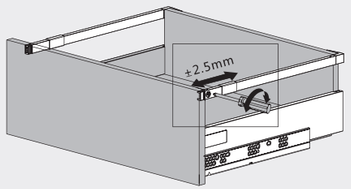
Front fixing brackets mounting









Installation instruction

Adjustment of square railing